

# CI79900 ZETA SPEED CLEAR

## High Solids Clearcoat TDS

### DESCRIPTION

Zeta Speed Clearcoat is a high production clearcoat designed for spot and single panel repair. It is compatible with all polyester and acrylic color systems. CI79900 high production clear is a "3-coat" system that can be sanded and buffed in 20-25 minutes.

### MIX RATIO

- 4 Parts Zeta Speed Clearcoat
- 1 Part CI79950 Speed Clearcoat Activator

**NOTE: Pot Life is 30 minutes @ 68°F-75°F**

### SURFACE PREPARATION

- Follow paint manufacturer's recommendation for catalyzing basecoat and recoat times

### GUN SETUP

- HVLP 1.3mm – 1.4mm 8-10 psi @ gun tip
- Mini-Jet 1.0mm – 1.3mm 8-10 psi @ gun tip

### APPLICATION

- Apply 3 light coats wet-on-wet with no flash time.

### DRY TIMES

- Air dry 20 – 25 minutes @ 75° F
- Express dry 5 minutes @ 130° F

### RECOAT

CI79900 Clearcoat may be recoated for repair. After cool down when baked. Air dry repair next day. If recoating after 24 hours, scuff with 1000 grit paper.

### BUFFING TIMES

Express Dry	After cool down
Air Dry	20 – 25 minutes

### HEALTH & SAFETY

Read all directions and warnings before use.

See Safety Data Sheet and labels for additional safety information and handling instructions.