

CI73300 RIGEL

Overall Quality High Solids Clearcoat TDS

DESCRIPTION

Rigel Overall Quality Clearcoat is a premium high-solids clearcoat that is compatible with all polyester and acrylic color systems. This clear is easy to buff and exceptional leveling properties. CI76600 can be air or forced dried and is a two-full wet coat system.

MIX RATIO

- 2 Parts Rigel Overall Quality Clearcoat
- 1 Part CI75560 Fast Clearcoat Activator
CI75575 Medium Clearcoat Activator
CI75585 Slow Clearcoat Activator

NOTE: Pot Life is 1 hour @ 68°F-75°F

SURFACE PREPARATION

- Follow paint manufacturer's recommendation for catalyzing basecoat and recoat times

GUN SETUP

- HVLP 1.3mm-1.4mm 8-10 psi @ gun tip

APPLICATION

- Apply 2 full wet coats with appropriate flash time between coats

DRY TIMES

- Air dry
 - Flash between coats 5- 10 minutes
 - Dust free 8-10 minutes
 - Air dry 8-12 hours @ 75° F
- Express dry
 - Flash between coats: 10-15 minutes
 - Flash before force dry 10 minutes
 - Cycle time 45 minutes @ 140° F

RECOAT

CI76600 Clearcoat may be recoated for repair. After cool down when baked. Air dry repair next day. If recoating after 24 hours, scuff with 1000 grit paper.

BUFFING TIMES

Express Dry	After cool down
Air Dry	6 -12 hours

HEALTH & SAFETY

Read all directions and warnings before use.

See Safety Data Sheet and labels for additional safety information and handling instructions.