**DESCRIPTION**

Juno Overall Production Clearcoat is a premium clearcoat that is compatible with all polyester and acrylic color systems. This clear sprays and levels easily with excellent gloss retention and durability. CI74400 can be air or forced dried and is a two-full wet coat system.

**MIX RATIO**

* 2 Parts Juno Overall Production Clearcoat
* 1 Part CI74460 Fast Clearcoat Activator

CI74475 Medium Clearcoat Activator

CI74485 Slow Clearcoat Activator

**NOTE: Pot Life is 1 hour @ 68°F-75°F**

**SURFACE PREPARATION**

* Follow paint manufacturer’s recommendation for catalyzing basecoat and recoat times

**GUN SETUP**

* HVLP 1.3mm-1.4mm 8-10 psi @ gun tip

**APPLICATION**

* Apply 2 full wet coats with appropriate flash time between coats

**DRY TIMES**

* Air dry

 Flash between coats 10 minutes

 Dust free 15 minutes

 Air dry 12 -16 hours @ 75° F

* Express dry

 Flash between coats: 10 minutes

 Flash before force dry 10 minutes

 Cycle time 30 minutes @ 140° F

**RECOAT**

CI74400 Clearcoat may be recoated for repair. After cool down when baked.

Air dry repair next day. If recoating after 24 hours, scuff with 1000 grit paper.

**BUFFING TIMES**

Express Dry After cool down

 Air Dry 12-16 hours

**HEALTH & SAFETY**

Read all directions and warnings before use.

See Safety Data Sheet and labels for additional safety information and handling instructions.