

CI73300 CASTOR

Production Spots & Panels Clearcoat TDS

DESCRIPTION

Castor Production Spots & Panels Clearcoat is a high-quality clear coat that is compatible with all polyester and acrylic color systems. This clear sprays and levels easily with excellent gloss retention and durability. CI73300 can be air or forced dried and is a two-full wet coat system.

MIX RATIO

- 2 Parts Castor Spot & Panel Clearcoat
- 1 Part CI74460 Fast Clearcoat Activator
CI74475 Medium Clearcoat Activator
CI74485 Slow Clearcoat Activator

NOTE: Pot Life is 1 hour @ 68°F-75°F

SURFACE PREPARATION

- Follow paint manufacturer's recommendation for catalyzing basecoat and recoat times

GUN SETUP

- HVLP 1.3mm-1.4mm 8-10 psi @ gun tip

APPLICATION

- Apply 2 full wet coats with appropriate flash time between coats

DRY TIMES

- Air dry
 - Flash between coats 5 - 10 minutes
 - Dust free 15 minutes
 - Air dry 8 - 12 hours @ 75° F
- Express dry
 - Flash between coats: 5 - 10 minutes
 - Flash before force dry 10 minutes
 - Cycle time 30 minutes @ 130° F

RECOAT

CI73300 Clearcoat may be recoated for repair. After cool down when baked. Air dry repair next day. If recoating after 24 hours, scuff with 1000 grit paper.

BUFFING TIMES

Express Dry	After cool down
Air Dry	8 - 12 hours

HEALTH & SAFETY

Read all directions and warnings before use.

See Safety Data Sheet and labels for additional safety information and handling instructions.