

CI77700 GAMMA

Premier Depth High Solids Clearcoat TDS

DESCRIPTION

Gamma Premier Depth Clearcoat is a premium high-solids clearcoat that is compatible with all polyester and acrylic color systems. This clear has exceptional gloss retention and durability. CI77700 can be air or forced dried and is a two-full wet coat system.

MIX RATIO

- 2 Parts Gamma Premier Depth Clearcoat
- 1 Part CI75560 Fast Clearcoat Activator
 CI75575 Medium Clearcoat Activator
 CI75585 Slow Clearcoat Activator

NOTE: Pot Life is 1 hour @ 68°F-75°F

SURFACE PREPARATION

- Follow paint manufacturer's recommendation for catalyzing basecoat and recoat times

GUN SETUP

- HVLP 1.3mm-1.4mm 8-10 psi @ gun tip

APPLICATION

- Apply 2 full wet coats with appropriate flash time between coats

DRY TIMES

- Air dry
 - Flash between coats 10-15 minutes
 - Dust free 15 minutes
 - Air dry 8-12 hours @ 75° F
- Express dry
 - Flash between coats: 10-15 minutes
 - Flash before force dry 5 minutes
 - Cycle time 30 minutes @ 140° F

RECOAT

CI77700 Clearcoat may be recoated for repair. After cool down when baked. Air dry repair next day. If recoating after 24 hours, scuff with 1000 grit paper.

BUFFING TIMES

Express Dry	After cool down
Air Dry	8-12 hours

HEALTH & SAFETY

Read all directions and warnings before use.

See Safety Data Sheet and labels for additional safety information and handling instructions.